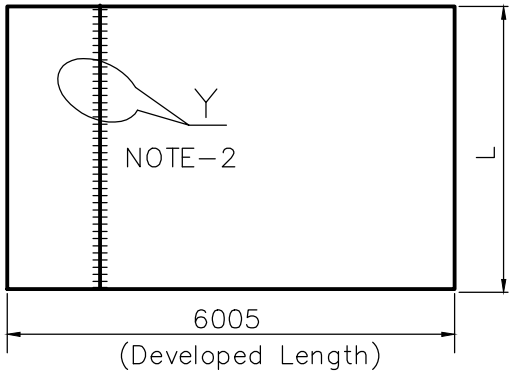


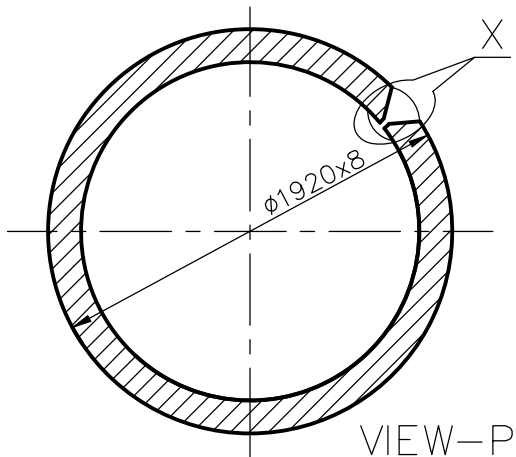
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-655-35525

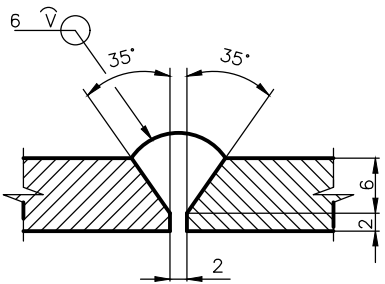
DRAWING No



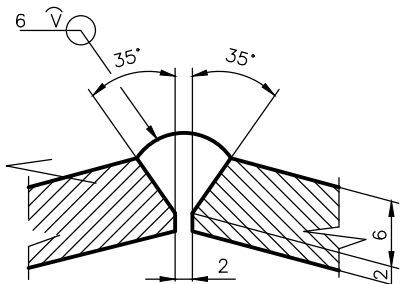
RAW MATERIAL PLATE



VIEW-P



DETAIL-Y



DETAIL-X

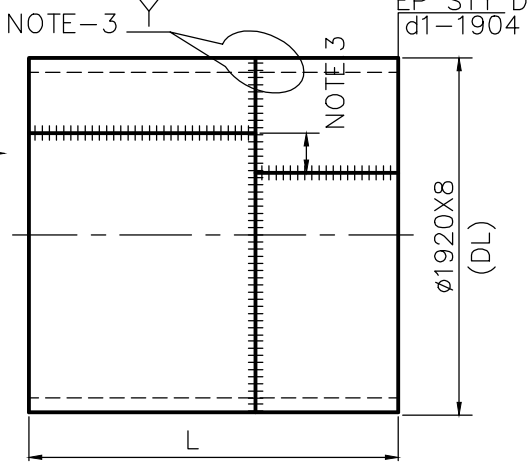


PLATE FORMED PIPE

EP_STY_D
d1-1904

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

01

01

VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
	05	05 PLATE PL.8x6005xL=2000	3-80-655-35525		SA516 GR.70	C	754 062 1
	04	04 PLATE PL.8x6005xL=2517	3-80-655-35525		SA516 GR.70	C	949 910 1
	03	03 PLATE PL.8x6005xL=2871	3-80-655-35525		SA516 GR.70	C	1082 938 1
	02	02 PLATE PL.8x6005xL=10085	3-80-655-35525		SA516 GR.70	C	3807 827 1
	01	01 PLATE PL.8x6005xL=1487	3-80-655-35525		SA516 GR.70	C	560 895 1

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	TRINADHA RAO	-sd-	19.03.19	
APPD	SESHAGIRI	-sd-	19.03.19	

REV	DATE	ALTERED	M.P.K
01	25.07.19	APPROVED	TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1920x8)			DRAWING No. 3-80-655-35525	REV 01
	CARD CODE				
	U 01				